



291 Griffith Road Unit 1, Stratford, ON,  
N5A 6S4, Canada  
Phone: 1-519-271-7611  
Fax: 1-519-271-8892  
E-Mail: [postbox@oneway.ca](mailto:postbox@oneway.ca)

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## THREAD-LOK FERRULE INSTRUCTIONS

Congratulations on your purchase of your ONEWAY THREAD-LOK Tool Handle Ferrule.

### Included in this package:

- THREAD-LOK Ferrule(s).

### Precautions:

- Wood used should preferably be hard wood and must be dry.
- Do not use wood that has splits, knots, cracks or mis-aligned grain.

### Important Note:

- When you drill the hole in the handle make sure it is 1/16 larger than the diameter of the tool - see TABLE 1 below.
- Preferably drill the hole deeper than the flute length of the tool, with a minimum of two inches.

continued over...



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**TABLE 1. - Suggested Hole Diameters**

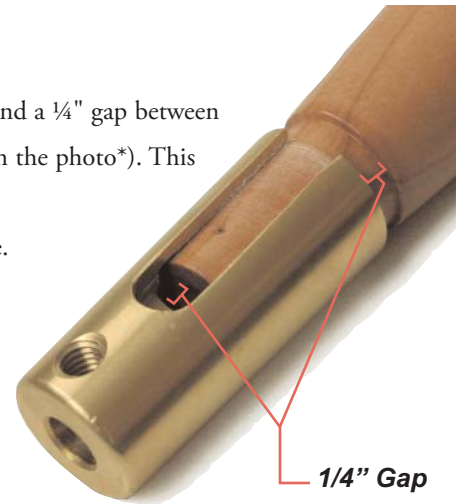
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<b>Outside Diameter of Tool</b>	<b>Suggested Hole Diameter in Wooden Handle</b>
1/4	0.3125
3/8	0.4375
1/2	0.5625
5/8	0.6875

---

**Turning the Taper:**

1. Turn a taper on the wooden handle using the template (purchased separately).
2. Make sure it fits snugly. This allows for a 1/4" gap in the bottom of the ferrule and a 1/4" gap between the bottom of the ferrule and the shoulder on the wooden handle (as shown in the photo\*). This gap is for future tightening.
3. Install your THREAD-LOK Ferrule by threading it onto your wooden handle.
4. As your wood shrinks, tighten by threading it further onto the wood.



Version 2.1 December 2010

*\* This photo is for demonstration purposes only. Actual product will differ.*

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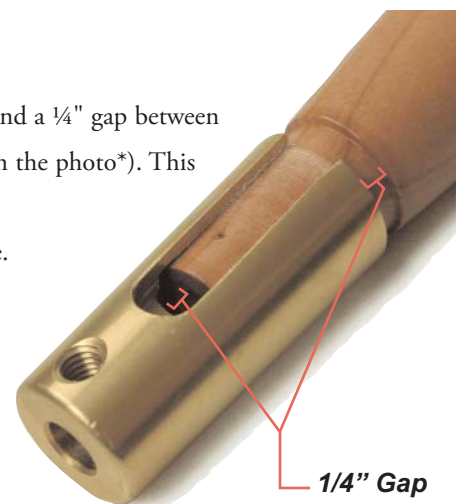
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