

Vari-Grind 2 Instructions



Indexing the Vari-Grind 2

There are two ways to repeat the position of the Vari-Grind pin.

The first way is to simply line the pin up with the number shown on the back and tighten.

The second way can result in a more precise index. The Vari-Grind should be placed in the holder as shown. The pin should be placed on the correct indexing groove and tightened. The tool is not ground in this position, it is only for locating the pin.

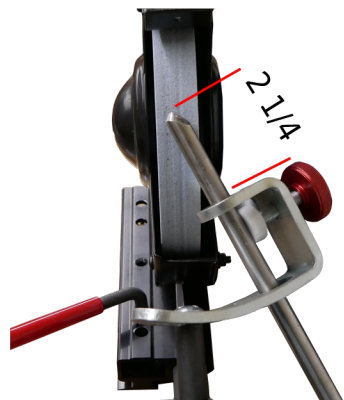
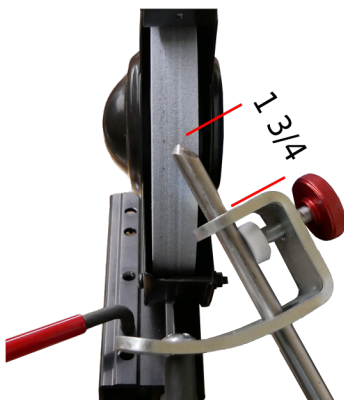
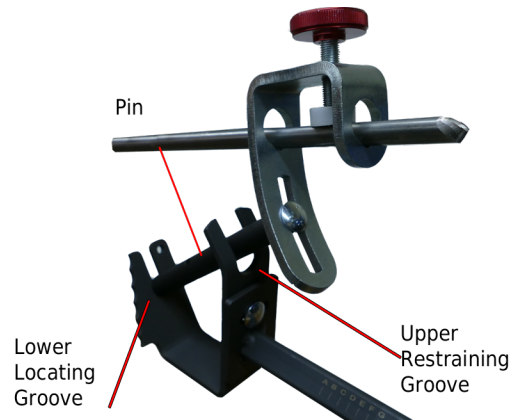


The 4th notch is recommended for bowl gouges



The 2nd notch is recommended for spindle gouges

When using the Vari-Grind the correct setup is to have the pin sit in the lower locating groove. The pin should not come into contact with the bottom of the upper restraint groove, it is only for side to side motion, not up or down the concept is shown in the picture



You can adjust the amount of stick out in order to increase or decrease the length of the cutting edge. Increasing the stickout can also be useful for sharpening on a thinner grinding wheel. The recommended range is between 1 3/4" and 2 1/4".